

GmbH

Your partner for door-, window- and facade engineering

double screw feeding device MF-2- 2E

with automatic switchoff



choice between two different screws, with many connectivities

screw feeding device MF-2- 2E with automatic hopper switchoff

Field of application:

- > separation and feed of two different screws to a feed unit or a handheld screwdriver
- > connection with a pneumatic screwer with sliding clutch
- > connection with a pneumatic screwer with disconnection of working air (depth disconnection)

Description of device :

- > optional automatic screw feed from the upper or lower hopper via a pneumatic control signal (e.g. valve at the handheld screwdriver)
- automatic switchoff of tilting movement via trail
- > pneumatic control of the device for use in connection with
 - rotary screwers with sliding clutch
 - rotary screwers with depth disconnection
 - > effected by stopping the working air for the rotary screwer
- > adjustable pressure for the screw transport impulse
- delay circuit for the screw transport impulse
 - > to avoid a double feed if triggering is repeated quickly
- > air rehash by a service unit (filter, regulator and oiler) for pneumatic screw units

Technical data:

width, length, height:	290 x 450 x 460 mm
load capacity:	2 x 1,0 kg
compressed air:	6,5 - 7 bar
➤ weight:	21 kg
for self-tapping/drilling Phillips screws	
screw lengths:	15 - 40 mm
diameter of screw shank:	Ø 3,4 – Ø 4,2 mm
diameter of screw head:	Ø 5,5 – Ø 8,5 mm
 weight: for self-tapping/drilling Phillips screws screw lengths: diameter of screw shank: 	21 kg 15 - 40 mm Ø 3,4 - Ø 4,2 mm

Option:

- \triangleright 2 x air impulse (option "13") for the hopper to avoid a possible screw deadlock at the hopper exit
- ➤ handheld screwdriver pistol form:
 - 1600 /min 0,5–2,4 Nm lever-start, sliding clutch with or without depth disconnection 2200 /min 1,0–3,5 Nm lever-start, sliding clutch with or without depth disconnection
- ➤ handheld screwdriver rod form:
 - 1600 /min 0,5–2,4 Nm press-on start, sliding clutch with or without depth disconnection 2200 /min 1,0–3,5 Nm press-on start, sliding clutch with or without depth disconnection
- hose package for screwer (screw feed, air supply and control hoses)
- ➢ colour deviation from standard colours RAL 7035, RAL 7016



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