

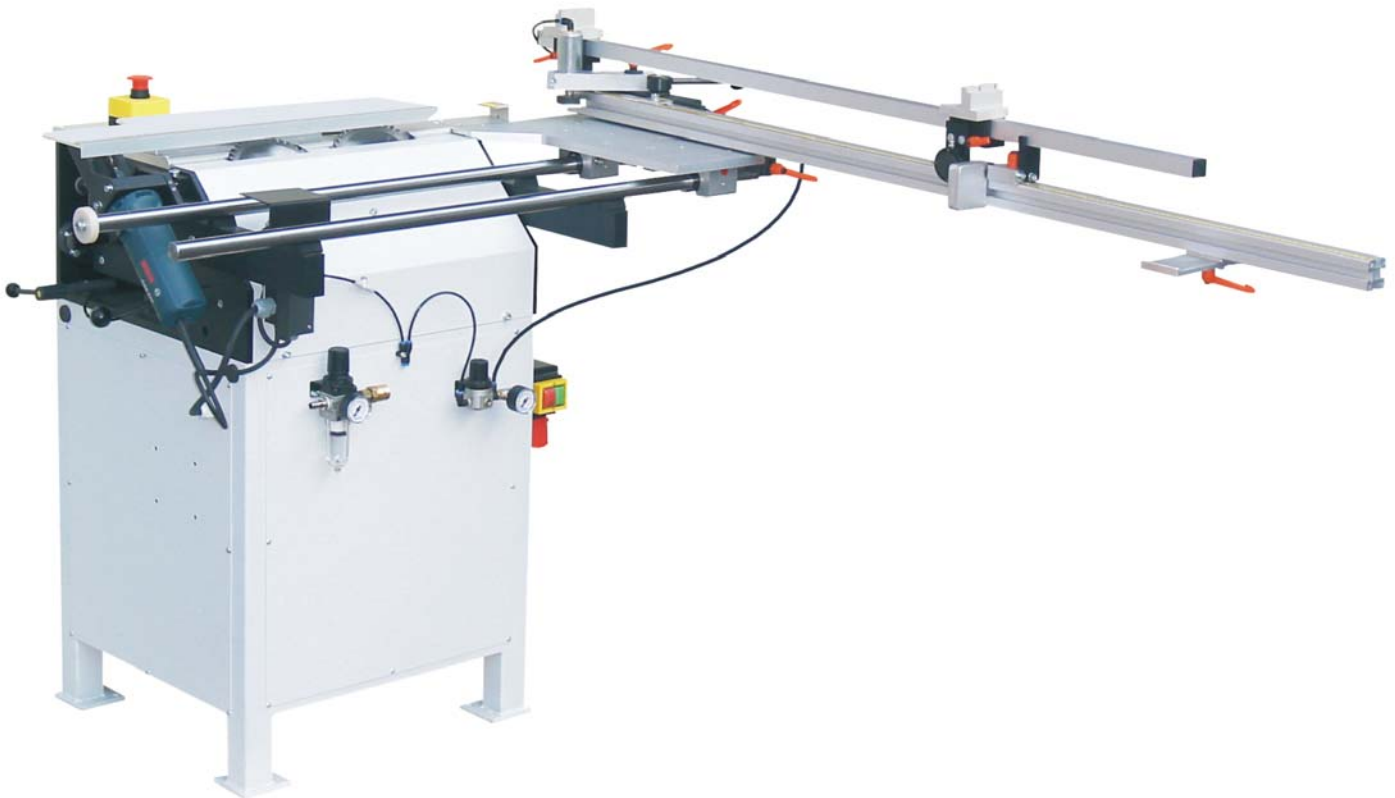


GmbH

Your partner for door-, window- and facade engineering

Double cut – muntin saw

SP 92



time saving and quality :

two cuts and contour milling

in one working process

field of application:

- For cut of muntins made of plastic or aluminium in a single-contour cut by two successively cutting saw blades.
For special contours which can not be made by sawing alone, the contour cut can be completed by use of *option* milling unit.
- Applicable for muntins from 16 mm to 100 mm width and a maximum height of 24 mm.

description:

- saw blade 1 => main cut / length cut, in an angular range from 45° to 90° according to scale or optional according to a stop system
- saw blade 2 => free cut for weatherstrip, in an angular range from 30° to 53° according to scale or optional according to a stop system
 - => axial movement of saw unit 2 for the free cut against a pre-settable fourfold - stop.
- milling unit *option* => completion to the main cut and the free cut for difficult contours which can not be made by sawing alone
- workpiece holder => mitre cut from - 45° to + 45°
 - => mitre cut from - 10° to + 45° for use of milling unit
 - => mitre cut from - 45° to + 45° for use of milling unit, possible in connection with extended guides
 - => pneumatic profile fixation
 - => length 1500 mm => *option* length 2000 mm
- length adjustment => via a scale and retractable stops at the workpiece holder
 - => with the accessory device „AV“ scribing fixture
The muntin is marked for the cut and cutted to length according to this mark.
 - => with the accessory device „LT“ length sensing device
After length sensing at the window, the length sensing device is directly connected to the muntin saw SP 92 for length application.

option:

- change milling unit => By changing the complete milling unit with an easy fixation system, the use of two different milling units is possible without long tooling times.
- saw, mobile => for using the saw in several working places
- „SPM“ muntin positioning- and measurement device for positioning of muntins at the window



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